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## 2008 BLANK & FLAG PATCH PRICES

RECTANGLE/ OVAL BLANKS	25 – 49		50 – 99		100+	
	PELL	H/S	PELL	H/S	PELL	H/S
PELLON (PEL) HEAT SEAL (H/S)						
1 5/8 X 3 5/8 ( R1 & OE1, FOR NAMES)	\$.38	\$.48	\$.32	\$.42	\$.28	\$.38
2 X 4	.47	.59	.41	.53	.36	.48
2 X 4 ¼ (MILITARY NAME)	.47		.41		.36	
2 ½ X 4 ½ (R2 – STANDARD BUSINESS)	.62	.76	.56	.70	.50	.64
3 X 4	.66	.82	.60	.76	.54	.70
3 x 5	.80	.96	.70	.84	.65	.78

SQUARE & CIRCLE BLANKS	25 – 49		50 – 99		100+	
	PELL	H/S	PELL	H/S	PELL	H/S
PELLON (PEL) HEAT SEAL (H/S)						
2"	\$.38	\$.48	\$.32	\$.42	\$.25	\$.35
2.5"	.43	.53	.37	.47	.29	.39
3"	.50	.60	.45	.50	.40	.45
3.5"	.55	.68	.50	.62	.45	.57
4"	.60	.73	.55	.68	.50	.62

Other sizes are available and are based on a price per square inch. The minimum total order must be \$25.00 excluding freight. The minimum patch price is :

	25-49	50 – 99	100+
Minimum prices	.38	\$.32	\$.28
Price per square inch	.055	.05	.045
Heat Seal – add approx. 20%			

Basic colors for fabric: white, dark red, tan, brown, charcoal, light gray, navy, royal, black, spruce, yellow, kelly, orange, light blue, postman blue, athletic gold

Basic merrow (border) colors: white, red, brown, charcoal, light gray, royal, navy, lt. blue, black, spruce, kelly, athletic gold, yellow gold, yellow, orange, purple, pink, maroon. Other border colors are available if 4 spools of sewing thread are used instead of the regular merrow thread.

### US FLAGS

Reverse or Regular	1-25	26-50	51-100	101-199	200+
	1.40	1.25	1.20	1.15	1.10

All patches are:  
100 polyester fabrics and threads.  
Your choice of pellon or commercial heat seal.

### **Pellon vs. Heat Seal**

**Pellon:** pellon is a non-woven backing material which is used as stiffener and fused to the fabric. The fusing temperature is approx. 280 degrees. At that temperature, the fabric can become unattached from the face fabric. Some dryers also get that hot. Pellon also will need some ironing at times to look it's best once on a garment that is washed often.

**Heat Seal:** Heat Seal is the **recommended backing if the garment is to be washed often**. It is a polyurethane backing and can be heat sealed to most garments. It can **also be sewn on** just like any patch. Because the backing and face fabric are permanently bonded, this patch will not wrinkle or require ironing. Heat Seal adds approx. 20% to the cost but the patch will last for years. Heat Seal patches are a little bit floppy when you are working with them but that also means they are flexible when on a garment. If this patch is attached to a garment, it is applied with approx. 385 degrees of heat from a heat seal machine for 11 to 12 seconds. An iron will not make this patch stick to a garment.

**Ovals and Rockers:** ovals can be any shape, very thin, very fat, etc. So to get the oval that you really want, you need to send a drawing to scale of your shape.

Revised 11-20-08